

You Snooze, You Lose: Measuring PLC Cycle Times under Attacks



Matthias Niedermaier¹, Jan-Ole Malchow², Florian Fischer¹, Daniel Marzin², Dominik Merli¹¹, Volker Roth² and Alexander von Bodisco¹





Motivation

Common industrial topology Electrical monitoring of a PLC

Communication Robustness Testbed (CoRT)

Overview

Currently deployed devices in our test set-up

Measurement schematic

Measurement adapter

Cycle time measurement

Increasing SYN loads over all DUTs

Detailed analysis with different attacks

Measurement results in detail

To scan, or not to scan: that is the question

CPU load during SYN flooding attacks

Mitigation

Conclusion and Outlook

Motivation

イロト イヨト イヨト イヨト ヨー のへで

- Simple example application where a Programmable Logic Controller (PLC) controls the filling of a container on a conveyor belt.
- ▶ This process must have the right timing.



Common industrial topology

Hochschule Augsburg University of Applied Sciences

Modern ICS systems mostly have IP-based communications in the higher levels



Common industrial topology

Hochschule Augsburg University of Applied Sciences

Modern ICS systems mostly have IP-based communications in the higher levels



The time for program execution and communication depends on the actual program, communication load, etc.

()	Phase 1: Read Inputs	
	Phase 2: Program Execution	
	Phase 3: Communication	Cycle tim
	Phase 4: Write Outputs	

The time for program execution and communication depends on the actual program, communication load, etc.

1	Phase 1: Read Inputs	
	Phase 2: Program Execution	Cycle time
	Phase 3: Communication	
	Phase 4: Write Outputs	

The time for program execution and communication depends on the actual program, communication load, etc.

Phase 1: Read Inputs

Phase 2: Program Execution

Phase 3: Communication

Phase 4: Write Outputs

Cycle time

The time for program execution and communication depends on the actual program, communication load, etc.



Influences on the PLC cycle time

- Any delay in the cycle time of a PLC could influence the physical process
- Observation with a logic analyzer



Hypothesis: Network traffic/scanning could influence ICS and corresponding processes



There are already proprietary closed source certification programs for ICS components:

Achilles Certification

- Initially developed by Wurdtech Security Technologies, the Achilles Program was later bought by General Electric.
- Relies on a proprietary test device called "Achilles Satellite".
- Protocol fuzzing and packet storms.
- Level 2 certification, the PLC has a cycle output of 1000ms (500ms high output and 500ms low output) with an acceptable tolerance of 4 percent.
- ► ISASecure EDSA Certification
 - With the exception of Ethernet, the requirements state that the device under test maintains its essential services under high load but can reduce or cease network communication during periods of high load.
- Mu Dynamics MUSIC Certification
- \rightarrow Independent measurement of communication load influences is necessary.



There are already proprietary closed source certification programs for ICS components:

- Achilles Certification
 - Initially developed by Wurdtech Security Technologies, the Achilles Program was later bought by General Electric.
 - Relies on a proprietary test device called "Achilles Satellite".
 - Protocol fuzzing and packet storms.
 - Level 2 certification, the PLC has a cycle output of 1000ms (500ms high output and 500ms low output) with an acceptable tolerance of 4 percent.
- ISASecure EDSA Certification
 - With the exception of Ethernet, the requirements state that the device under test maintains its essential services under high load but can reduce or cease network communication during periods of high load.
- Mu Dynamics MUSIC Certification
- \rightarrow Independent measurement of communication load influences is necessary.



There are already proprietary closed source certification programs for ICS components:

- Achilles Certification
 - Initially developed by Wurdtech Security Technologies, the Achilles Program was later bought by General Electric.
 - ▶ Relies on a proprietary test device called "Achilles Satellite".
 - Protocol fuzzing and packet storms.
 - Level 2 certification, the PLC has a cycle output of 1000ms (500ms high output and 500ms low output) with an acceptable tolerance of 4 percent.
- ISASecure EDSA Certification
 - With the exception of Ethernet, the requirements state that the device under test maintains its essential services under high load but can reduce or cease network communication during periods of high load.
- Mu Dynamics MUSIC Certification

 \rightarrow Independent measurement of communication load influences is necessary.



There are already proprietary closed source certification programs for ICS components:

- Achilles Certification
 - Initially developed by Wurdtech Security Technologies, the Achilles Program was later bought by General Electric.
 - ▶ Relies on a proprietary test device called "Achilles Satellite".
 - Protocol fuzzing and packet storms.
 - Level 2 certification, the PLC has a cycle output of 1000ms (500ms high output and 500ms low output) with an acceptable tolerance of 4 percent.
- ISASecure EDSA Certification
 - With the exception of Ethernet, the requirements state that the device under test maintains its essential services under high load but can reduce or cease network communication during periods of high load.
- Mu Dynamics MUSIC Certification

 \rightarrow Independent measurement of communication load influences is necessary.



There are already proprietary closed source certification programs for ICS components:

- Achilles Certification
 - Initially developed by Wurdtech Security Technologies, the Achilles Program was later bought by General Electric.
 - ▶ Relies on a proprietary test device called "Achilles Satellite".
 - Protocol fuzzing and packet storms.
 - Level 2 certification, the PLC has a cycle output of 1000ms (500ms high output and 500ms low output) with an acceptable tolerance of 4 percent.
- ISASecure EDSA Certification
 - With the exception of Ethernet, the requirements state that the device under test maintains its essential services under high load but can reduce or cease network communication during periods of high load.
- Mu Dynamics MUSIC Certification
- \rightarrow Independent measurement of communication load influences is necessary.

Communication **R**obustness **T**estbed (**CoRT**)

オロト オポト オヨト オヨト ヨー のへで



- ► Fully automated measurment set-up.
- Easy integration.





- ► Fully automated measurment set-up.
- Easy integration.





- ► Fully automated measurment set-up.
- Easy integration.







You Snooze, You Lose: Measuring PLC Cycle Times under Attacks



э.



No.	Vendor	Manufacturer number	Name	Firmware
1	Wago	750-889	Controller KNX IP	01.07.13(10)
2	Wago	750-8100	Controller PFC100	02.05.23(08)
3	Wago	750-880	Controller ETH.	01.07.03(10)
4	Wago	750-831	Controller BACnet/IP	01.02.29(09)
5	Siemens	6ES7211-1AE40-0XB0	Simatic S7-1211*	V4.2.0
6		6ES7212-1AE31-0XB0	Simatic S7-1212	V 3.0.2
7		6ES7155-6AU00-0AB0	Simatic ET 200SP	V 3.3.0
		6ES7314-6EH04-0AB0	Simatic S7-314*	V 3.3.0
9		6ES7516-3FN01-0AB0	Simatic S7-1516F*	V 2.0.5
10		6ED1052-1CC01-0BA8	Logo! 8*	1.81.01
11	Phoenix	2700974	ILC 151 ETH	V.4.42.04
12	Phoenix	2985330	ILC 150 ETH	V.3.94.03
13	Phoenix	2700975	ILC 171 ETH 2TX	V.4.42.04
14	ABB	1SAP120600R0071	PM554-TP-ETH	2.5.4.15626
15	Crouzet	88981133	em4 Ethernet	1.2.75/1.0.27
16	Schneider	TM221CE16T	Modicon M221	1.5.1.0
* A.	alatta a Laval	O. Constitued		



No.	Vendor	Manufacturer number	Name	Firmware
1	Wago	750-889	Controller KNX IP	01.07.13(10)
2	Wago	750-8100	Controller PFC100	02.05.23(08)
3	Wago	750-880	Controller ETH.	01.07.03(10)
4	Wago	750-831	Controller BACnet/IP	01.02.29(09)
5	Siemens	6ES7211-1AE40-0XB0	Simatic S7-1211*	V4.2.0
6	Siemens	6ES7212-1AE31-0XB0	Simatic S7-1212	V 3.0.2
7	Siemens	6ES7155-6AU00-0AB0	Simatic ET 200SP	V 3.3.0
8	Siemens	6ES7314-6EH04-0AB0	Simatic S7-314*	V 3.3.0
9	Siemens	6ES7516-3FN01-0AB0	Simatic S7-1516F*	V 2.0.5
10	Siemens	6ED1052-1CC01-0BA8	Logo! 8*	1.81.01
11	Phoenix	2700974	ILC 151 ETH	V.4.42.04
12	Phoenix	2985330	ILC 150 ETH	V.3.94.03
13	Phoenix	2700975	ILC 171 ETH 2TX	V.4.42.04
14	ABB	1SAP120600R0071	PM554-TP-ETH	2.5.4.15626
15	Crouzet	88981133	em4 Ethernet	1.2.75/1.0.27
16	Schneider	TM221CE16T	Modicon M221	1.5.1.0
* A.	alette a Lavial	O. Contifical		



Vendor	Manufacturer number	Name	Firmware
Wago	750-889	Controller KNX IP	01.07.13(10)
Wago	750-8100	Controller PFC100	02.05.23(08)
Wago	750-880	Controller ETH.	01.07.03(10)
Wago	750-831	Controller BACnet/IP	01.02.29(09)
Siemens	6ES7211-1AE40-0XB0	Simatic S7-1211*	V4.2.0
Siemens	6ES7212-1AE31-0XB0	Simatic S7-1212	V 3.0.2
Siemens	6ES7155-6AU00-0AB0	Simatic ET 200SP	V 3.3.0
Siemens	6ES7314-6EH04-0AB0	Simatic S7-314*	V 3.3.0
Siemens	6ES7516-3FN01-0AB0	Simatic S7-1516F*	V 2.0.5
Siemens	6ED1052-1CC01-0BA8	Logo! 8*	1.81.01
Phoenix	2700974	ILC 151 ETH	V.4.42.04
Phoenix	2985330	ILC 150 ETH	V.3.94.03
Phoenix	2700975	ILC 171 ETH 2TX	V.4.42.04
ABB	1SAP120600R0071	PM554-TP-ETH	2.5.4.15626
Crouzet	88981133	em4 Ethernet	1.2.75/1.0.27
Schneider	TM221CE16T	Modicon M221	1.5.1.0
	Wago Wago Wago Siemens Siemens Siemens Siemens Siemens Siemens Phoenix Phoenix Phoenix ABB Crouzet	Wago 750-889 Wago 750-8100 Wago 750-830 Wago 750-831 Siemens 6ES7211-1AE40-0XB0 Siemens 6ES7212-1AE31-0XB0 Siemens 6ES7155-6AU00-0AB0 Siemens 6ES7314-6EH04-0AB0 Siemens 6ES7516-3FN01-0AB0 Siemens 6ED1052-1CC01-0BA8 Phoenix 2700974 Phoenix 2700975 ABB 1SAP120600R0071 Crouzet 88981133	Wago750-889Controller KNX IPWago750-8100Controller PFC100Wago750-8100Controller PFC100Wago750-830Controller ETH.Wago750-831Controller BACnet/IPSiemens6ES7211-1AE40-0XB0Simatic S7-1211*Siemens6ES7212-1AE31-0XB0Simatic S7-1212Siemens6ES7155-6AU00-0AB0Simatic ET 200SPSiemens6ES7314-6EH04-0AB0Simatic S7-314*Siemens6ES7516-3FN01-0AB0Simatic S7-1516F*Siemens6ED1052-1CC01-0BA8Logo! 8*Phoenix2700974ILC 151 ETHPhoenix2985330ILC 150 ETHPhoenix2700975ILC 171 ETH 2TXABB1SAP120600R0071PM554-TP-ETHCrouzet88981133em4 Ethernet



No.	Vendor	Manufacturer number	Name	Firmware
1	Wago	750-889	Controller KNX IP	01.07.13(10)
2	Wago	750-8100	Controller PFC100	02.05.23(08)
3	Wago	750-880	Controller ETH.	01.07.03(10)
4	Wago	750-831	Controller BACnet/IP	01.02.29(09)
5	Siemens	6ES7211-1AE40-0XB0	Simatic S7-1211*	V4.2.0
6	Siemens	6ES7212-1AE31-0XB0	Simatic S7-1212	V 3.0.2
7	Siemens	6ES7155-6AU00-0AB0	Simatic ET 200SP	V 3.3.0
8	Siemens	6ES7314-6EH04-0AB0	Simatic S7-314*	V 3.3.0
9	Siemens	6ES7516-3FN01-0AB0	Simatic S7-1516F*	V 2.0.5
10	Siemens	6ED1052-1CC01-0BA8	Logo! 8*	1.81.01
11	Phoenix	2700974	ILC 151 ETH	V.4.42.04
12	Phoenix	2985330	ILC 150 ETH	V.3.94.03
13	Phoenix	2700975	ILC 171 ETH 2TX	V.4.42.04
14	ABB	1SAP120600R0071	PM554-TP-ETH	2.5.4.15626
15	Crouzet	88981133	em4 Ethernet	1.2.75/1.0.27
16	Schneider	TM221CE16T	Modicon M221	1.5.1.0



No.	Vendor	Manufacturer number	Name	Firmware
1	Wago	750-889	Controller KNX IP	01.07.13(10)
2	Wago	750-8100	Controller PFC100	02.05.23(08)
3	Wago	750-880	Controller ETH.	01.07.03(10)
4	Wago	750-831	Controller BACnet/IP	01.02.29(09)
5	Siemens	6ES7211-1AE40-0XB0	Simatic S7-1211*	V4.2.0
6	Siemens	6ES7212-1AE31-0XB0	Simatic S7-1212	V 3.0.2
7	Siemens	6ES7155-6AU00-0AB0	Simatic ET 200SP	V 3.3.0
8	Siemens	6ES7314-6EH04-0AB0	Simatic S7-314*	V 3.3.0
9	Siemens	6ES7516-3FN01-0AB0	Simatic S7-1516F*	V 2.0.5
10	Siemens	6ED1052-1CC01-0BA8	Logo! 8*	1.81.01
11	Phoenix	2700974	ILC 151 ETH	V.4.42.04
12	Phoenix	2985330	ILC 150 ETH	V.3.94.03
13	Phoenix	2700975	ILC 171 ETH 2TX	V.4.42.04
14	ABB	1SAP120600R0071	PM554-TP-ETH	2.5.4.15626
15	Crouzet	88981133	em4 Ethernet	1.2.75/1.0.27
16	Schneider	TM221CE16T	Modicon M221	1.5.1.0





No.	Vendor	Manufacturer number	Name	Firmware
1	Wago	750-889	Controller KNX IP	01.07.13(10)
2	Wago	750-8100	Controller PFC100	02.05.23(08)
3	Wago	750-880	Controller ETH.	01.07.03(10)
4	Wago	750-831	Controller BACnet/IP	01.02.29(09)
5	Siemens	6ES7211-1AE40-0XB0	Simatic S7-1211*	V4.2.0
6	Siemens	6ES7212-1AE31-0XB0	Simatic S7-1212	V 3.0.2
7	Siemens	6ES7155-6AU00-0AB0	Simatic ET 200SP	V 3.3.0
8	Siemens	6ES7314-6EH04-0AB0	Simatic S7-314*	V 3.3.0
9	Siemens	6ES7516-3FN01-0AB0	Simatic S7-1516F*	V 2.0.5
10	Siemens	6ED1052-1CC01-0BA8	Logo! 8*	1.81.01
11	Phoenix	2700974	ILC 151 ETH	V.4.42.04
12	Phoenix	2985330	ILC 150 ETH	V.3.94.03
13	Phoenix	2700975	ILC 171 ETH 2TX	V.4.42.04
14	ABB	1SAP120600R0071	PM554-TP-ETH	2.5.4.15626
15	Crouzet	88981133	em4 Ethernet	1.2.75/1.0.27
16	Schneider	TM221CE16T	Modicon M221	1.5.1.0
×Λ.	* Ashilles Laural O Cantificat			



CoRT - Measurement schematic

- Separation in communication and critical part.
- Observation of the Device under Test (DuT) on both sides.
- Reproducible set-up.



Inchschule

CoRT - Measurement adapter

- Hochschule Augsburg University of Applied Sciences
- ▶ Logic analyzer with the real-time processors on a Beagle Bone Green.
- > 24V input voltage with up to 100 Megasamples/s.
- Continuous logging over Ethernet.



You Snooze, You Lose: Measuring PLC Cycle Times under Attacks

Increasing SYN loads over all DUTs

▲ロト ▲圖ト ▲ヨト ▲ヨト 三目 - のへで

The delays between the flooding was created by the wait parameter of hping3 (hping3 -i u<wait for x microseconds> <IP>). After each packet, hping3 waited x microseconds until the next packet is sent.

The mean cycle time of each segment was calculated as:

$$\overline{t} = \frac{1}{n} \cdot \sum_{i=1}^{n} t_i \tag{1}$$

For better comparability, we normalized the results by dividing them by the mean idle time:

$$\Delta t = \frac{\overline{t}}{\overline{t}_{idle}} \tag{2}$$

Increasing SYN loads over all DUTs to get an overview.

Normalized deviation during hping3 flooding



You Snooze, You Lose: Measuring PLC Cycle Times under Attacks

Hochschule Augsburg

University of Applied Sciences

Detailed analysis with different attacks

▲ロト ▲圖ト ▲ヨト ▲ヨト 三目 - のへで

Test cycle procedure



- ► Test cycle to compare "normal" behavior with behavior during tests.
- ▶ Predefined and automatic testing for reproducibility and comparison is important.



We used common tools to generate network loads and custom implementations, when necessary.

Program	Protocols	Parameters
ZGrab	S7comm / HTTP(S) / Modbus/TCP /	-s7port 102 /port 80
	Ethernet/IP / DNP3 / Bacnet/IP	http="" /port 443tls
		http="" / -modbusport 502 /
		-dnp3port 20000 / -enipport
		44818
Vegata	HTTP	attack
hping3	SYN / UDP	-c 1 -1 -C 17 / -S -P -Uflood
syn_spam*	SYN	-worker 20
arp_spam*	ARP	-worker 20
gre_spam*	GRE	-worker 20
snmp_spam*	SNMP	-worker 20

Every tool is running for 10 minutes, with an idle measurement before and after.

We used common tools to generate network loads and custom implementations, when necessary.

Program	Protocols	Parameters
ZGrab	S7comm / HTTP(S) / Modbus/TCP /	-s7port 102 /port 80
	Ethernet/IP / DNP3 / Bacnet/IP	http="" /port 443tls
		http="" / -modbusport 502 /
		-dnp3port 20000 / -enipport
		44818
Vegata	HTTP	attack
hping3	SYN / UDP	-c 1 -1 -C 17 / -S -P -Uflood
syn_spam*	SYN	-worker 20
arp_spam*	ARP	-worker 20
gre_spam*	GRE	-worker 20
snmp_spam*	SNMP	-worker 20

▶ Every tool is running for 10 minutes, with an idle measurement before and after.
Measurement results in detail

・ロト ・聞ト ・ヨト ・ヨト ・ヨー りへぐ

Class 1: PLC 'Stops'



 Boxplot of a Wago 750-831 (4), where the PLC stops during Address Resolution Protocol (ARP) flooding.



You Snooze, You Lose: Measuring PLC Cycle Times under Attacks



Class 2: High Deviation

Boxplot of UDP flooding attack on a Wago 750-889 (1), resulting in a high deviation (>1000) of the cycle time.



You Snooze, You Lose: Measuring PLC Cycle Times under Attacks

Hochschule Augsburg

University of Applied Sciences

Class 3: Medium Deviation

 Boxplot with medium deviation (>10) during UDP flooding with hping3 of the Schneider TM221CE16T (16).



Hochschule Augsburg

Applied Sciences

Class 4: Increased Variance of Cycle Times

Boxplot, while an attack on a Siemens S7-314 (8) is generating a high network load with the S7Com implementation of zgrab.



Other representation views distribution.

August 14, 2018

You Snooze, You Lose: Measuring PLC Cycle Times under Attacks

Hochschule Augsburg

Sciences

Class 4: Increased Variance of Cycle Times

Probability Density Function, to view the distribution during the S7Com flooding of a Siemens S7-314 (8) with zgrab.



Hochschule

Class 5: Faster Cycle Time

- Hochschule Augsburg University of Applied Sciences
- A boxplot representing a shorter cycle time of a Phoenix ILC151 (11) during Modbus/TCP flooding with zgrab.



▶ Example of a boxplot with no measurable influence on the Crouzet em4 (15).



You Snooze, You Lose: Measuring PLC Cycle Times under Attacks

Hochschule

Sciences

To scan, or not to scan: that is the question

▲□▶ ▲□▶ ▲三≯ ▲三≯ 三三 のへで

Cycle time influences during scanning

▶ Comparing standard network scanners with an influenceable Wago 750-880 PLC.



Hochschule

ied Sciences

Cycle time influences during scanning

▶ Impact of scanners over the scan time of an influenceable Wago 750-880 PLC.



You Snooze, You Lose: Measuring PLC Cycle Times under Attacks

Inchschule

ied Sciences

CPU load during SYN flooding attacks

▲ロト ▲圖ト ▲ヨト ▲ヨト 三目 - のへで

CPU load during SYN flooding attacks



CPU load during attacks on a Linux based Wago 750-8100 controller.



Mitigation

イロト イポト イヨト イヨト ヨー のくぐ

Mitigation



Operators and integrators:

- Implement and maintain a state-of-the-art industrial security concept.
- ▶ Data rate limitations on the network provide a possible software solution. This feature is already implemented by controllers from Wago (1,2,3,4). (Only working partially)

Vendors:

- ▶ Usage of a hard real-time OS.
- Usage of hardware separation, e.g. communication and control micro controller unit.

Conclusion and Outlook

イロト イポト イヨト イヨト ヨー のくぐ



Conclusion

- > Stable and extensible testbed for industrial components.
- ► A lot of measurement data, with unexpected results.
- ► Working in a close cooperation with vendors and CERTs to find solutions and fixes →many vendors do not see a security problem in this behavior.
- Secure PLC architectures are necessary.

Outlook

- Extending features for measurements.
- Observation of virtualized physical processes.
- Testing more devices and different vendors.



Thank you all for listening. Any questions?

Matthias Niedermaier¹ Matthias.Niedermaier@hs-augsburg.de

▲□▶ ▲圖▶ ▲匡▶ ▲匡▶ 三臣 - のへで